

May 21, 2021 Tokyo

ATLAS Project

ISO 15189 Accreditation
Support Course

Management systems specific to molecular-genetic tests

Akira Seki, BSc, MT

ISO/TC 212 Expert
ISO 15189 / ISO 9001 Auditor
Research Fellow
Department of Laboratory Medicine
Tokai University School of Medicine



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Akira SEKI, BSc, MT

ATLAS Project

ISO 15189 Accreditation
Support Course

Member of ATLAS Project

I have managed quality assurance for over 30 years while serving at the Health Sciences Research Institute, Inc. I specialize in quality management, clinical chemistry, and medical statistics.

Education

B.S., MT from Kitasato University

Research fellow, Department of Laboratory Medicine
Tokai University School of Medicine

ISO/TC 212 Expert member
ISO 15189 / ISO 9001 Auditor



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Contents

ATLAS Project
ISO 15189 Accreditation
Support Course

1. Operation of ISO 15189 and molecular-genetic tests
2. Current status of ISO 15189 certification audits
3. Management requirements in ISO 15189
4. Process-based QMS model and management principles

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Contents

ATLAS Project
ISO 15189 Accreditation
Support Course

1. Operation of ISO 15189 and molecular-genetic tests
2. Current status of ISO 15189 certification audits
3. Management requirements in ISO 15189
4. Process-based QMS model and management principles

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Operation of ISO 15189

ATLAS Project
ISO 15189 Accreditation
Support Course

- All requirements in this international standard are versatile, and the operation method differs depending on each organization.
- This international standard is not intended for standardizing the structure or documentation of various quality management systems (QMS).
- The requirements for QMS specified in this international standard do not complement all requirements for clinical laboratories.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Classification of molecular-genetic tests

ATLAS Project
ISO 15189 Accreditation
Support Course

1. Pathogen nucleic acid tests for detecting pathogens:

Testing to detect and analyze the nucleic acid (DNA or RNA) of exogenous pathogens (viruses, bacteria, etc.) that cause infectious diseases in humans.

2. Molecular tests for humans:

- ① Molecular tests for detecting somatic gene alterations: molecular testing to detect transient localized alterations in the genetic information induced in response to disease development, e.g., tests used to detect structural abnormalities in genes unique to cancer cells and gene expression analysis.
- ② Molecular tests for detecting germline alterations: testing to identify genetic information specific to an individual that can be passed from generation to generation that can result in the development of monogenic diseases and multifactorial diseases and impact drug metabolism and side effects. These tests can also be used for individual identification.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Quality assurance of molecular-genetic tests

ATLAS Project
ISO 15189 Accreditation
Support Course

- In recent years, the development and clinical application of molecular-genetic tests based on new technologies have rapidly progressed. Many reagents for molecular-genetic tests are not laboratory-approved *in vitro* diagnostic devices (IVDs) but are often developed independently in the laboratory (laboratory-developed tests: LDT).
- In analyses using proprietary reagents, the data vary among the examination facilities because of differences in the examination methods, equipment, and examination processes.
- The utilization of these new analysis technologies is dependent on the quality and standardization of examinations and on the development of QMSs in facilities in line with patient needs and technological advances.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Scope

ATLAS Project
ISO 15189 Accreditation
Support Course

- This International Standard specifies the requirements for quality and competence in medical laboratories.
- This International Standard can be used by medical laboratories to develop their quality management systems and assess their own competence. It can also be used to confirm or recognize the competence of medical laboratories by customers, regulatory authorities, and accreditation bodies.
- International, national, or regional regulations or requirements may also apply to specific topics covered in this International Standard.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Scope

ATLAS Project

ISO 15189 Accreditation
Support Course

- If there are requirements that do not apply to the organization, it is necessary to justify why it should not affect the organization's ability or responsibility to ensure the conformity of inspections and services.
- 4.2.2.2 b) The requirement "Description of the scope of application of the quality management system" is also relevant.
- It is necessary to clarify "business to be managed" and "business not managed". Particularly, it is necessary to decide on outsourced work.
- Based on the nature of the product/service, it can be interpreted that procedures (clauses) for which the facility is not equipped need not be carried out. It is necessary to define the "scope of business to be managed" in a document. Here, the "target examination/service" must be understood by outsiders.
- If there are tests that "do not exist in your facility" among the requirements of International Standards, it is necessary to explain the reason in a document.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Normative references

ATLAS Project

ISO 15189 Accreditation
Support Course

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

- *ISO/IEC 17000, Conformity assessment — Vocabulary and general principles*
- *ISO/IEC 17025:2005, General requirements for the competence of testing and calibration laboratories*
- *ISO/IEC Guide 2, Standardization and related activities — General vocabulary*
- *ISO/IEC Guide 99, International vocabulary of metrology — Basic and general concepts and associated terms (VIM)*

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Guidelines for molecular-genetic tests issued by JCCLS

ATLAS Project
ISO 15189 Accreditation
Support Course

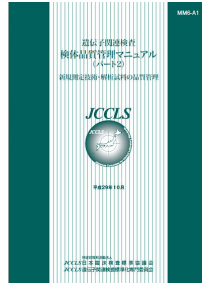
Japanese Version of Best Practice Guidelines for
Molecular-genetic Tests Commentary Version



Molecular-genetic Tests Specimen Quality
Control Manual (approval document)



Molecular-genetic Tests Specimen Quality Control
Manual (Part 2) New Measurement Technology/
Analysis Sample Quality Control Approval Document



ISO 15189 Guidance Document
for Molecular-genetic Tests

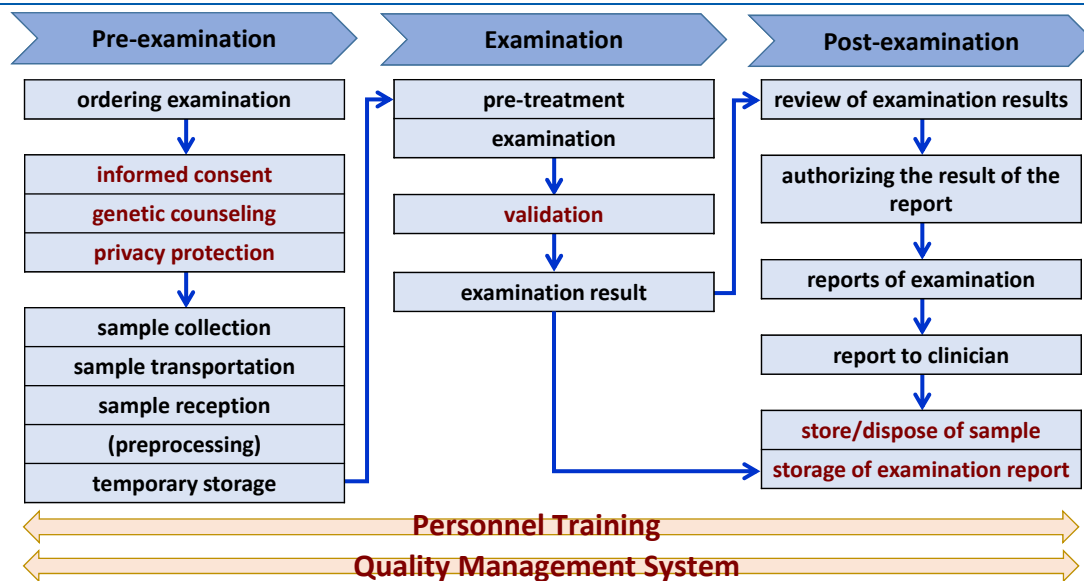


Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Process of Specimen Examination

ATLAS Project
ISO 15189 Accreditation
Support Course



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Contents

ATLAS Project
ISO 15189 Accreditation
Support Course

1. Operation of ISO 15189 and molecular-genetic tests
2. Current status of ISO 15189 certification audits
3. Management requirements in ISO 15189
4. Process-based QMS model and management principles

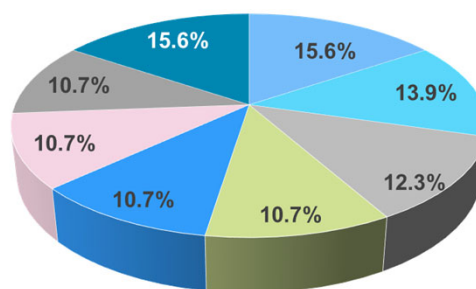
Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Requirement number and number of nonconformities

(June–Nov. 2020)

ATLAS Project
ISO 15189 Accreditation
Support Course



- 4.1 Organization and management responsibility
- 4.3 Document control
- 4.14 Evaluation of audits
- 4.2 Quality management system
- 4.10 Corrective action
- 4.13 Control of record
- 4.15 Management review
- Other

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Contents

ATLAS Project
ISO 15189 Accreditation
Support Course

1. Operation of ISO 15189 and molecular-genetic tests
2. Current status of ISO 15189 certification audits
- 3. Management requirements in ISO 15189**
4. Process-based QMS model and management principles

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Management requirements

ATLAS Project
ISO 15189 Accreditation
Support Course

- 4.1 Organization and management responsibility
- 4.2 Quality management system
- 4.3 Document control
- 4.10 Corrective action
- 4.13 Control of records
- 4.14 Evaluation and audits (Internal audit)
- 4.15 Management review

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

3. Management requirements in ISO 15189

ATLAS Project
ISO 15189 Accreditation
Support Course

- 4.1 Organization and management responsibility
- 4.2 Quality management system
- 4.3 Document control
- 4.10 Corrective action
- 4.13 Control of records
- 4.14 Evaluation and audits (Internal audit)
- 4.15 Management review

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

4.1.1.3 Ethical conduct

ATLAS Project
ISO 15189 Accreditation
Support Course

Laboratory management shall have arrangements in place to ensure the following:
e) *confidentiality of information is maintained*

- Genetic testing must be performed in a scientifically and technically correct manner while considering legal and ethical aspects.
- However, the laboratory should provide information only to relevant parties such as medical institutions or registered clinical laboratories requesting the analysis in advance about the conditions for submitting gene sequence data and reliability of additional information, but also refer to international, national or regional regulations or requirements for the preparation of standard operating procedure and information security measures , if necessary.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

4.1.1.4 Laboratory director

ATLAS Project
ISO 15189 Accreditation
Support Course

The laboratory director may delegate selected duties and/or responsibilities to qualified personnel; however, the laboratory director shall have the ultimate responsibility for the overall operations and administration of the laboratory.

The laboratory director shall have the necessary competence, authority, and resources in order to fulfil the requirements of this international standard.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

4.1.2.1 Management commitment

ATLAS Project
ISO 15189 Accreditation
Support Course

Laboratory management shall provide evidence of its commitment to the development and implementation of the quality management system and continually improve its effectiveness by:

- a) communicating to the laboratory personnel the importance of meeting the needs and requirements of users as well as regulatory and accreditation requirements;*
- b) establishing the quality policy*
- c) ensuring that quality objectives and planning are established*
- d) defining responsibilities, authorities and interrelationships of all personnel*
- e) establishing communication processes*
- f) appointing a quality manager, however named*
- g) conducting management reviews*

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

4.1.2.3 Quality policy

ATLAS Project
ISO 15189 Accreditation
Support Course

Laboratory management shall define the intent of its quality management system in a quality policy. Laboratory management shall ensure that the quality policy:

- a) appropriately matches the purpose of the organization;*
- b) includes a commitment to good professional practice, examinations that are fit for intended use and complies with the requirements of this International Standard, and aims to continually improve the quality of laboratory services;*
- c) provides a framework for establishing and reviewing quality objectives;*
- d) is communicated and understood within the organization;*
- e) is reviewed for continuing suitability.*

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Appointment of technical managements

ATLAS Project
ISO 15189 Accreditation
Support Course

*Laboratory management shall ensure that responsibilities, authorities, and interrelationships are defined, documented, and communicated within the laboratory organization. This shall include the appointment of the person(s) responsible for each laboratory function and appointment of deputies for key managerial and **technical personnel.***

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Quality policy and quality objectives

ATLAS Project
ISO 15189 Accreditation
Support Course



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

4.1.2.7 Quality manager

ATLAS Project
ISO 15189 Accreditation
Support Course

Laboratory management shall appoint a quality manager who shall have, irrespective of other responsibilities, delegated responsibility and authority that include:

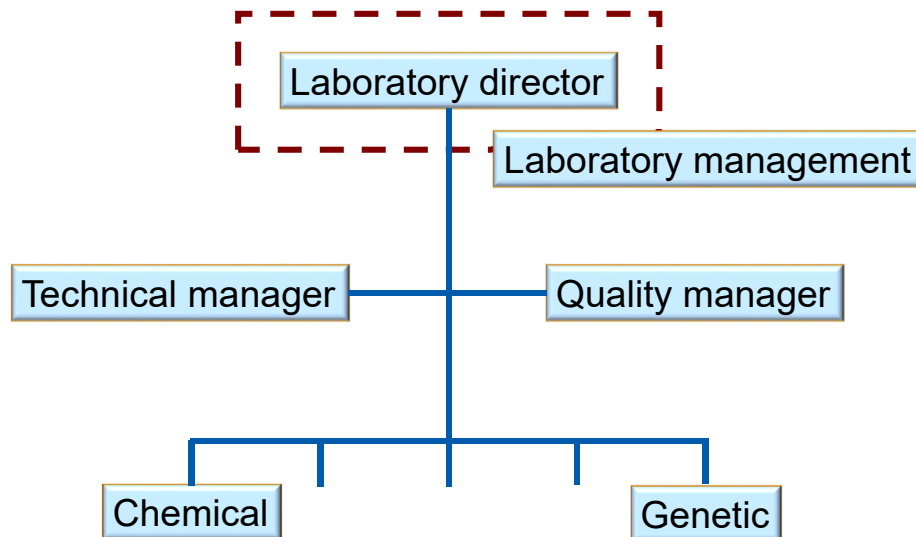
- Appointment of an individual responsible for ensuring quality. It should be noted that the law that partially amends the medical regulations, allows concurrent appointment of a person in charge of ensuring the quality of overall clinical laboratory tests. With respect to qualifications, expertise in all medical laboratory quality controls and clinical tests including molecular-genetic tests testing, appropriate experience, and qualities is required.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

A representative functional organization chart

ATLAS Project
ISO 15189 Accreditation
Support Course



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

3. Management requirements in ISO 15189

ATLAS Project
ISO 15189 Accreditation
Support Course

- 4.1 Organization and management responsibility
- 4.2 Quality management system
- 4.3 Document control
- 4.10 Corrective action
- 4.13 Control of records
- 4.14 Evaluation and audits (Internal audit)
- 4.15 Management review

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

4.2 Quality management system

ATLAS Project
ISO 15189 Accreditation
Support Course

4.2.2.1 General

The documentation of quality management system shall include:

e) copies of applicable regulations, standards, and other normative documents.

- As the workflow of the new NGS-based clinical tests is much more complex than that of traditional Sanger sequencing-based tests, new regulatory standards are being developed for laboratories offering these tests.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

3. Management requirements in ISO 15189

ATLAS Project
ISO 15189 Accreditation
Support Course

- 4.1 Organization and management responsibility
- 4.2 Quality management system
- 4.3 Document control
- 4.10 Corrective action
- 4.13 Control of records
- 4.14 Evaluation and audits (Internal audit)
- 4.15 Management review

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

4.3 Document control

ATLAS Project
ISO 15189 Accreditation
Support Course

The laboratory shall manage the filing of documents required by the quality management system and shall ensure that the unintended use of any obsolete document is prevented.

- The laboratory shall create standard operating procedures (SOPs), strive to standardize operations, and perform all operations in accordance with the standardized SOPs. In addition, the laboratory shall maintain operation records and/or logs, in addition to having a history of non-conformities, errors, and corrections. The laboratory should conduct continuous improvements. The laboratory shall create documents and ensure that they are in the correct formats. Additionally, laboratories should review these documents regularly and manage and store them appropriately.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

4.3 Document control

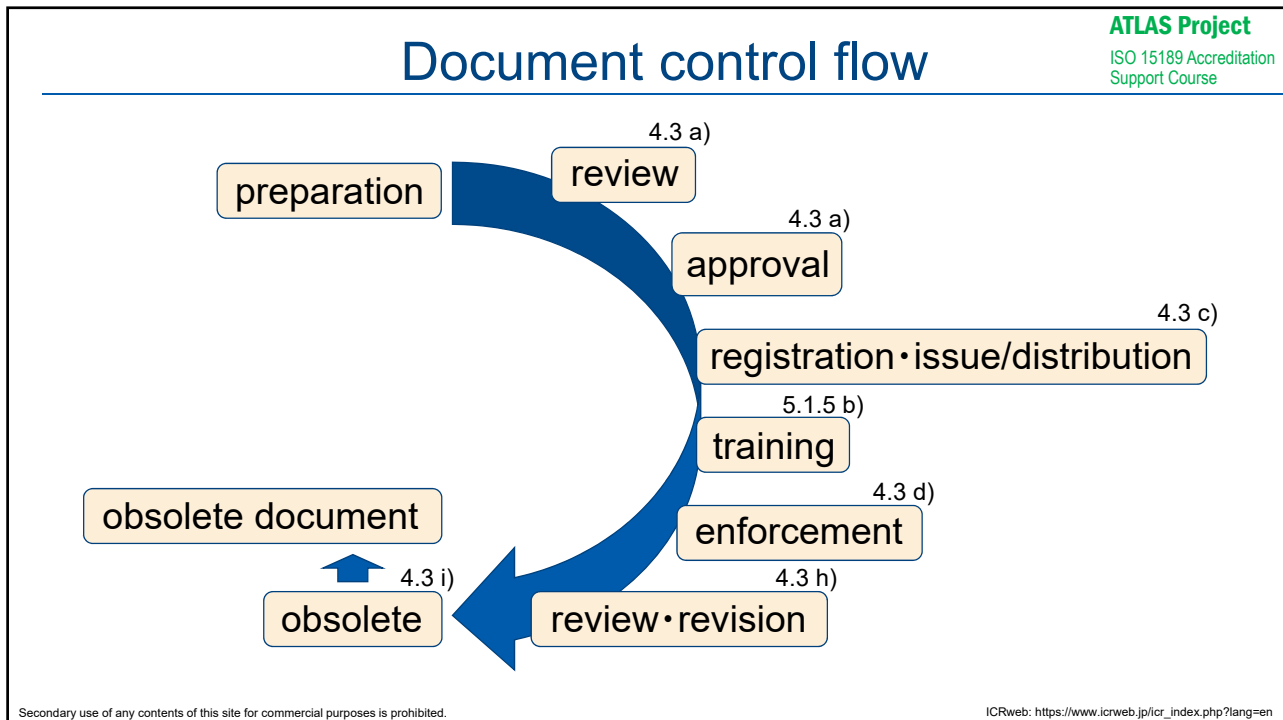
ATLAS Project
ISO 15189 Accreditation
Support Course

The laboratory shall have a documented procedure for ensuring that the following conditions are met.

- a) *All documents, including those maintained in a computerized system, issued as part of the quality management system are reviewed and approved by authorized personnel before issue.*
- b) *Ensure that all documents include:*
 - *a title;*
 - *a unique identifier on each page;*
 - *the date of the current edition and/or edition number;*
 - *page number to total number of pages (e.g., "Page 1 of 5," "Page 2 of 5");*
 - *identity of the person with the authority to issue the document.*

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en



4.3 Document control

ATLAS Project
ISO 15189 Accreditation
Support Course

Precautions to be taken when records are documented and revised:

【Edition Traceability (Version etc.)】

- The laboratory should ensure that specific version(s) of the bioinformatics pipeline used to generate NGS data files are traceable for each patient report.

【Monitoring of Upgrades】

- The laboratory should have a policy for monitoring, implementing, and documenting upgrades to instruments, sequencing chemistries, and reagents or kits used to generate NGS data.
- This policy should also address the methods used to monitor upgrades and record the specific time when a relevant upgrade(s) will be implemented and validated before productive clinical use.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

3. Management requirements in ISO 15189

ATLAS Project
ISO 15189 Accreditation
Support Course

- 4.1 Organization and management responsibility
- 4.2 Quality management system
- 4.3 Document control
- 4.10 Corrective action
- 4.13 Control of records
- 4.14 Evaluation and audits (Internal audit)
- 4.15 Management review

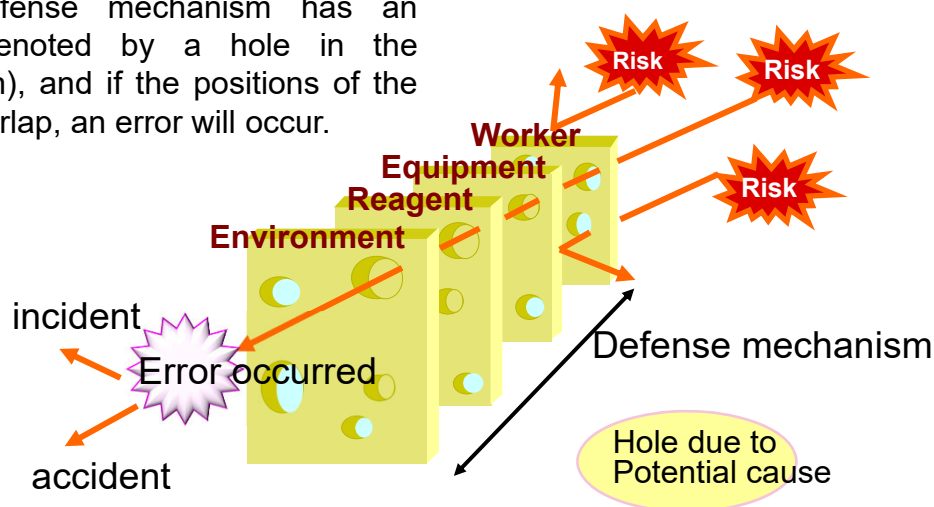
Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Swiss cheese model

ATLAS Project
ISO 15189 Accreditation
Support Course

Each defense mechanism has an issue (denoted by a hole in the illustration), and if the positions of the holes overlap, an error will occur.



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Nonconforming examinations or activities can be identified in many different ways

ATLAS Project
ISO 15189 Accreditation
Support Course



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/for_index.php?lang=en

4.10 Corrective action

ATLAS Project
ISO 15189 Accreditation
Support Course

The laboratory shall take corrective action to eliminate the cause(s) of nonconformities. Corrective actions shall appropriately target the nonconformities encountered. The laboratory shall have a documented procedure for:

- Addressing common problems that arise during testing. “Problems” include events that can affect the test result or its clinical use as well as nonconformities with the laboratory’s own policies and procedures. Documentation includes the review of the effectiveness of the corrective actions taken and the revision of policies and procedures intended to prevent recurrence.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/for_index.php?lang=en

Problems with corrective action

ATLAS Project
ISO 15189 Accreditation
Support Course

Corrective action refers to the action to eliminate the root cause of the detected nonconformity.

These are the common problems requiring corrective action:

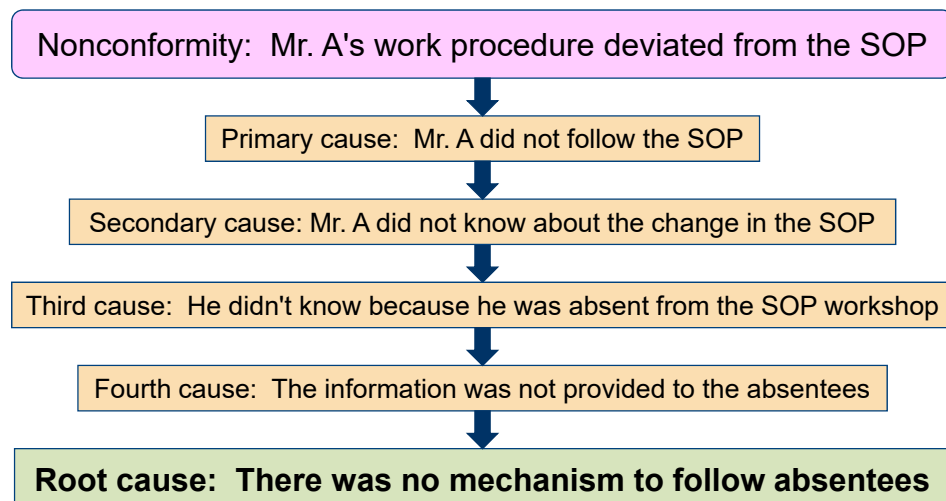
1. The event and cause have not been distinguished
2. The true cause has not been determined
3. The cause is considered as a person's responsibility
4. The efficacy of the corrective action has not been confirmed
5. Past cases have not been analyzed

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Examples of corrective actions to find the root cause

ATLAS Project
ISO 15189 Accreditation
Support Course



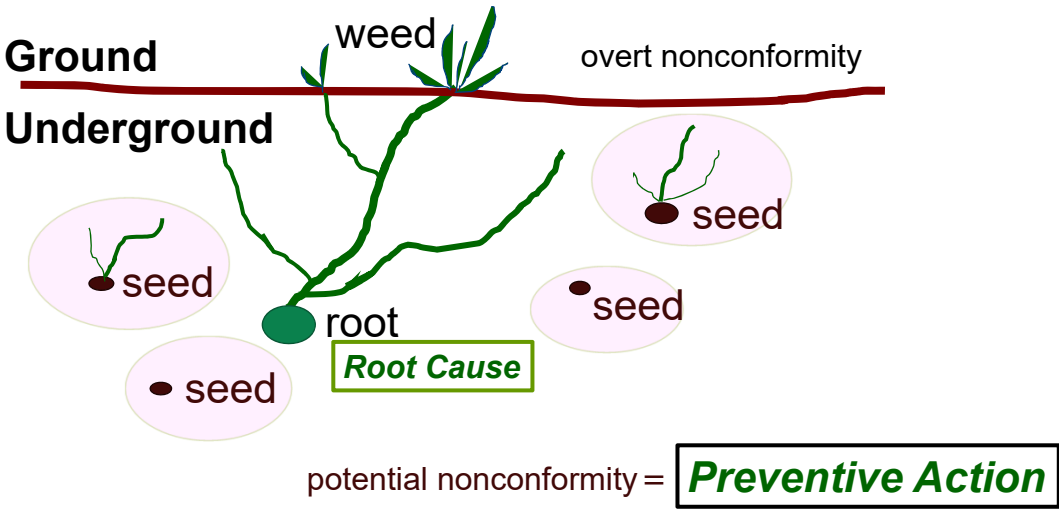
Specific measures can be formulated

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Root Cause Analysis

ATLAS Project
ISO 15189 Accreditation
Support Course



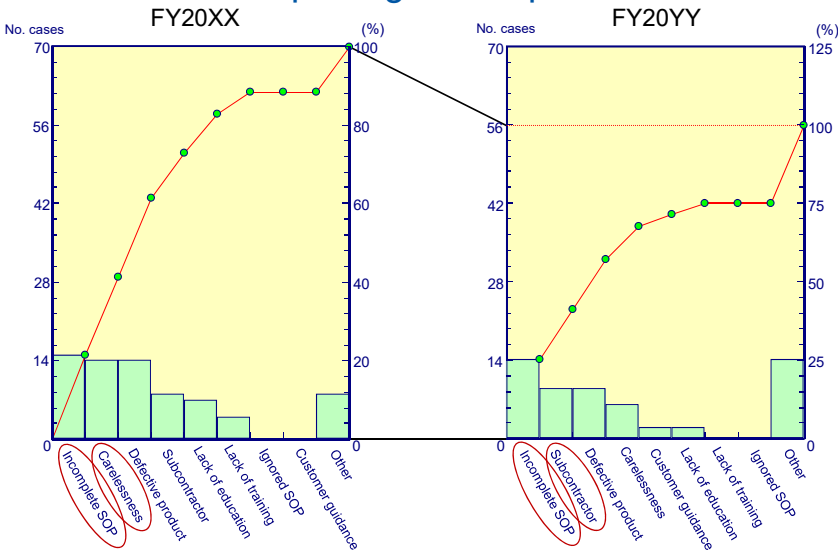
Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Example of root cause trend analysis

(Pareto chart from the reporting of complaints to their resolution)

ATLAS Project
ISO 15189 Accreditation
Support Course



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

3. Management requirements in ISO 15189

ATLAS Project
ISO 15189 Accreditation
Support Course

- 4.1 Organization and management responsibility
- 4.2 Quality management system
- 4.3 Document control
- 4.10 Corrective action
- 4.13 Control of records
- 4.14 Evaluation and audits (Internal audit)
- 4.15 Management review

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

4.13 Control records

ATLAS Project
ISO 15189 Accreditation
Support Course

The laboratory shall have a documented procedure for identification, collection, indexing, access, storage, maintenance, amendment, and safe disposal of quality and technical records.

【Laboratory Records】

Methods, instrument(s), and reagents used for processing and analyzing sample (specimen) (or batch of samples) must be identifiable and traceable in the laboratory's records.

【Data Storage】

The laboratory should have a policy regarding the storage of input, intermediate, and final data files generated by the bioinformatics pipeline. Legal liability concerns regarding certain types of genetic examination procedures may require the retention of certain records for much longer periods than that required for other types of records.

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

3. Management requirements in ISO 15189

ATLAS Project
ISO 15189 Accreditation
Support Course

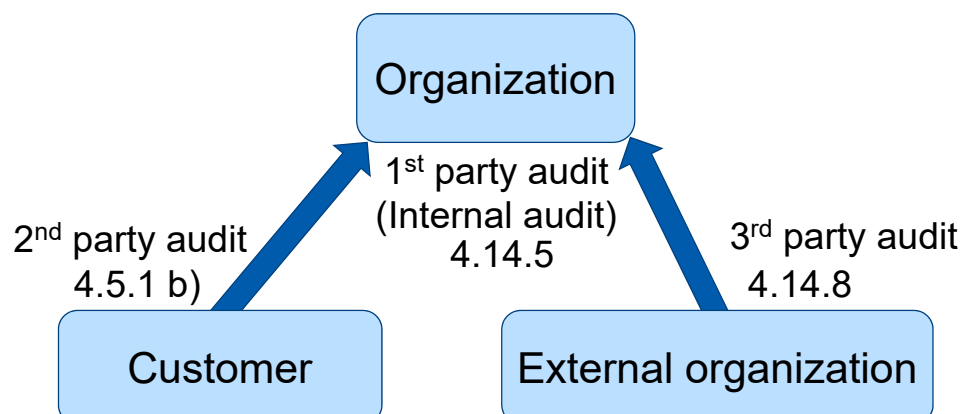
- 4.1 Organization and management responsibility
- 4.2 Quality management system
- 4.3 Document control
- 4.10 Corrective action
- 4.13 Control of records
- 4.14 Evaluation and audits (Internal audit)
- 4.15 Management review

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

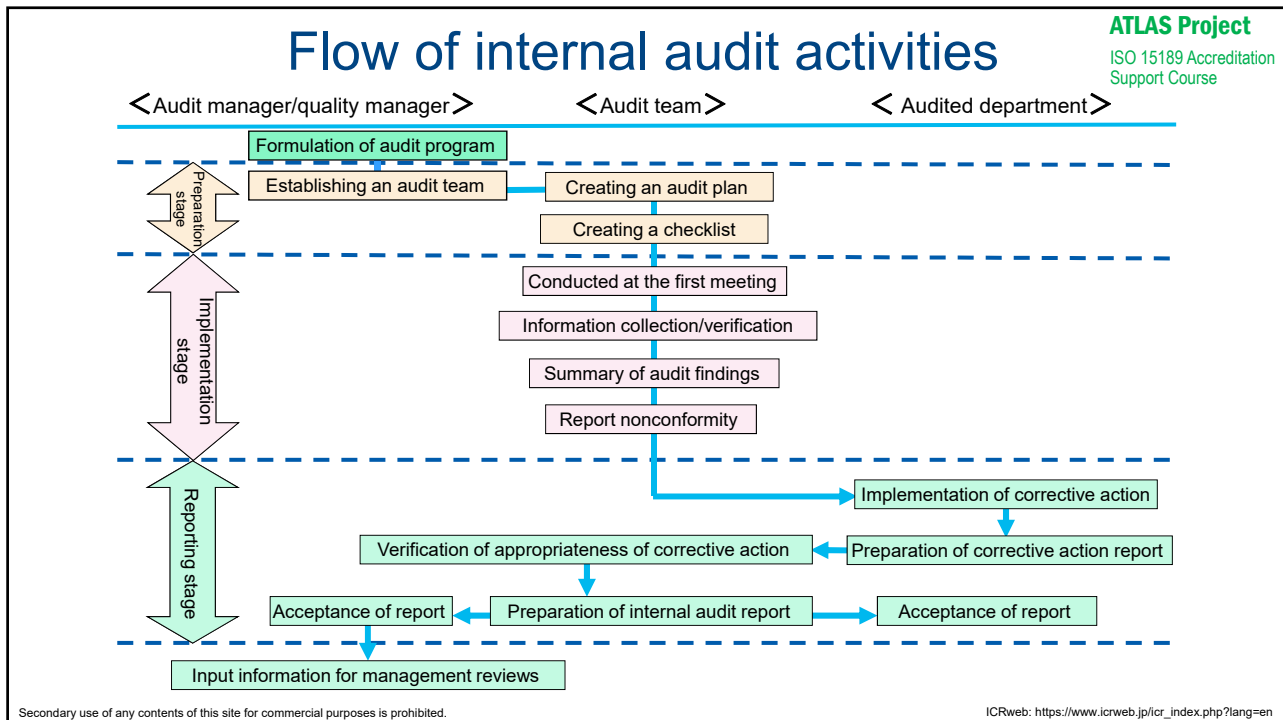
Type of audit

ATLAS Project
ISO 15189 Accreditation
Support Course



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en



3. Management requirements in ISO 15189

ATLAS Project
ISO 15189 Accreditation
Support Course

- 4.1 Organization and management responsibility
- 4.2 Quality management system
- 4.3 Document control
- 4.10 Corrective action
- 4.13 Control of records
- 4.14 Evaluation and audits (Internal audit)
- 4.15 Management review

4.15 Management review (1/4)

ATLAS Project
ISO 15189 Accreditation
Support Course

Laboratory management shall review the quality management system at planned intervals to ensure its continuing suitability, adequacy, and effectiveness, and support of patient care.

The output from the management review shall be incorporated into a record that documents any decisions made and actions taken during management review related to:

- a) improvement of the effectiveness of the quality management system and its processes;*
- b) improvement of services;*
- c) resource needs.*

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Contents

ATLAS Project
ISO 15189 Accreditation
Support Course

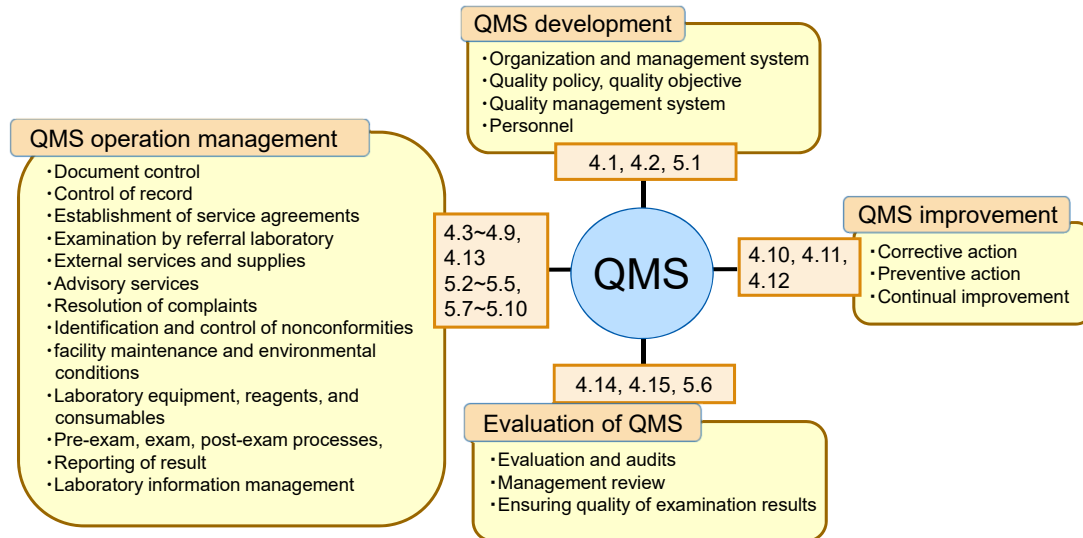
1. Operation of ISO 15189 and molecular-genetic tests
2. Current status of ISO 15189 certification audits
3. Management requirements in ISO 15189
4. Process-based QMS model and management principles

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Process-based QMS model

ATLAS Project
ISO 15189 Accreditation
Support Course

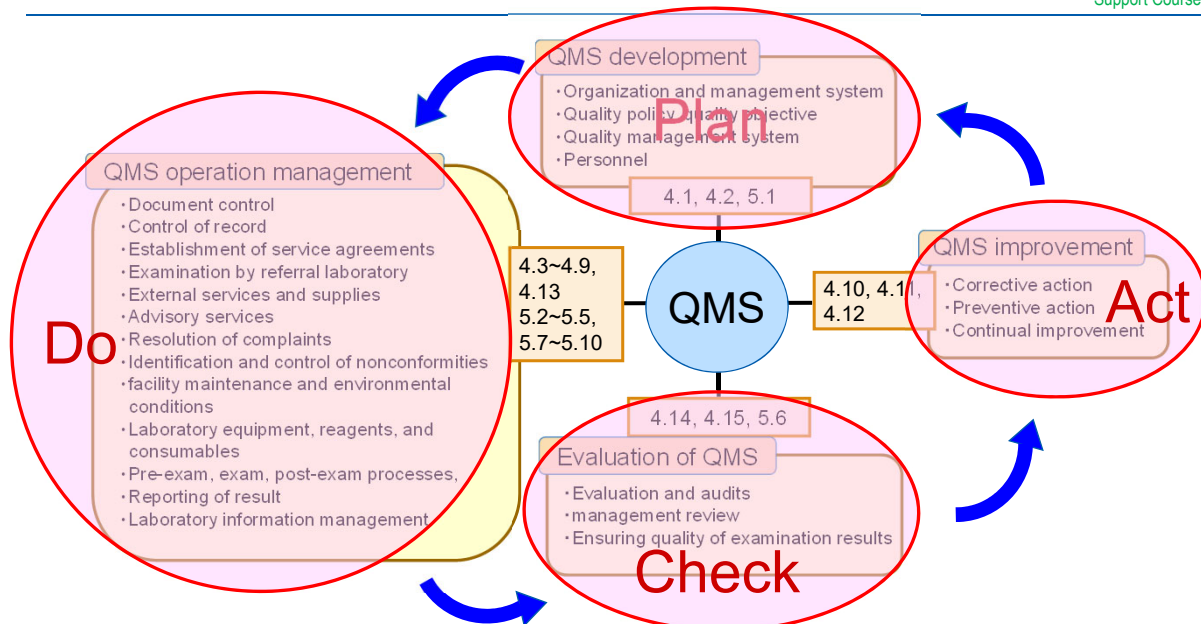


Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Process-based QMS model

ATLAS Project
ISO 15189 Accreditation
Support Course



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/icr_index.php?lang=en

Quality management principles

ATLAS Project
ISO 15189 Accreditation
Support Course

This document introduces seven quality management principles (QMPs). ISO 9000, ISO 9001, and related ISO quality management standards are based on these seven QMPs.

1. Customer focus
2. Leadership
3. Engagement of people
4. Process approach
5. Improvement
6. Evidence-based decision-making
7. Relationship management

Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/for_index.php?lang=en

24th ISO/TC 212 Plenary Meeting at Mexico City

ATLAS Project
ISO 15189 Accreditation
Support Course

November 2019

Reunión Plenaria
ISO/TC 212



"Pruebas de Laboratorio clínico y sistemas de prueba de diagnóstico in vitro"

Ciudad de México
4 al 8 de noviembre, 2019



Secondary use of any contents of this site for commercial purposes is prohibited.

ICRweb: https://www.icrweb.jp/for_index.php?lang=en

“We hope that you understand QMS more than
ever through this training.”